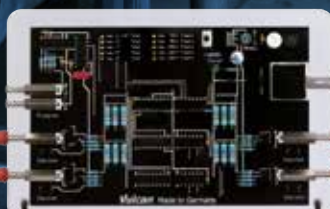




The Electronic Anti-Scale System For Industrial Applications



**Salt-Free
Chemical-Free
Magnetism-Free**



**MADE IN
GERMANY**





Vulcan — The eco-friendly solution

The use of Vulcan saves time and money from day one of the installations with a quick return on investment. The Industrial Vulcan units treat pipe diameters up to 40" and have been designed to provide solutions for all kinds of applications in light and heavy industries. The customized adjustment to pipe diameters and pipe materials is based on 10 different system-integrated programs.



- ▶ **Maximized life of production equipment**
- ▶ **Savings in cleaning and maintenance costs**
- ▶ **Increase in overall productivity**
- ▶ **More efficient use of energy consumption**
- ▶ **Reduction of chemical and salt costs**
- ▶ **No production loss during installation**
- ▶ **A fast pay-back of acquisition costs**



The Vulcan-Impulse-Technology

The Vulcan - Impulse - Technology treats the water with special electronic impulses that take away the adhesive power of the scale particles. Scale components are simply washed away with the water as a fine powder. Vulcan also reduces already existing deposits. In addition, Vulcan generates a protective layer that prevents rust and pitting corrosion.

Saving money with Vulcan

Industry equipment often suffer from scale buildup caused by the vaporization and cycling of water. Scale cannot evaporate, so when a new cycle of water is introduced, the scale builds up more and more. This type of hard compounded scale is expensive to remove so frequently. Vulcan reduces the amount of scale deposits and reduces the amount of required maintenance. It offers you a permanent solution without on-going costs, repairs or replacements.





Prevents scale and rust

- ✓ Reduction of existing scale in the piping system
- ✓ Installation without cutting the pipe
- ✓ From ½" up to 40" pipe diameter
- ✓ Works on all pipe materials – iron, copper, plastic, stainless steel, PVC, compound pipes, PE-X, etc.
- ✓ 100% maintenance-free
- ✓ Eco-friendly solution without salt or chemicals
- ✓ Prolongs life of machinery and equipment
- ✓ Important minerals remain in the water
- ✓ Long life – fully cast in acrylic
- ✓ 10 year international warranty

Visible results of Vulcan water treatment



Shell and tube heat exchanger

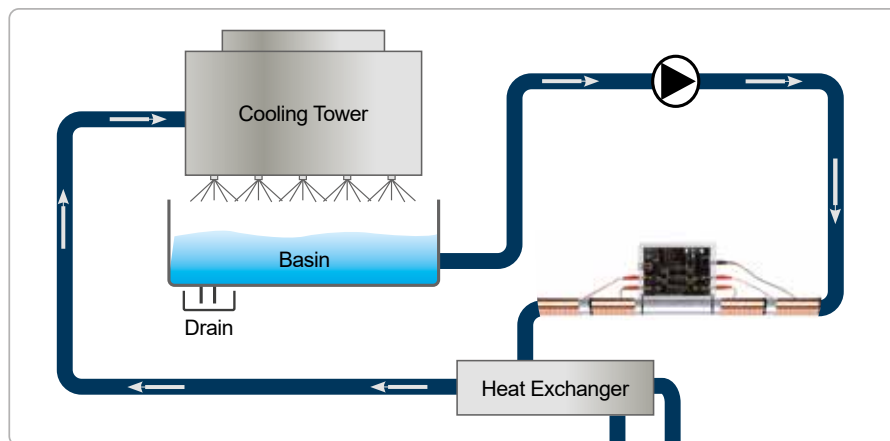


Cooling tower grids



Application examples

- ▶ Cooling towers
- ▶ Heat exchangers
- ▶ Chillers & refrigeration systems
- ▶ Vacuum pumps and valves
- ▶ Grinders and mixers
- ▶ Condensers
- ▶ Industrial ovens and presses
- ▶ Food processing



Open loop example

Installation example

Vulcan should be installed just before the heat exchanger. Installation is simple and no pipe cutting is needed. Please ensure to regularly drain the circuit at the bottom of the basin or use a centrifugal filter to take away remaining solids from the cooling tower water.

Quality — Made in Germany

- ▶ Manufactured by Christiani Wassertechnik GmbH (CWT) in Germany
- ▶ Over 40 years of experience in physical water treatment
- ▶ Successful in more than 70 countries worldwide
- ▶ 10 years international warranty



More information about Vulcan you will find online at www.cwt-vulcan.com

NSG
GROUP

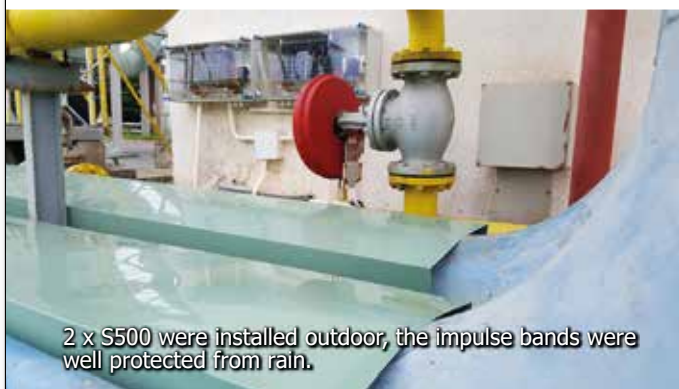
Nippon Sheet Glass (NSG) is a Japanese glass manufacturing company. The NSG Group is one of the world's largest manufacturers of glass and glazing products for the architectural, automotive and technical glass sectors.

Installation details

Location: Nippon Sheet Glass Factory, Vietnam
www.nsg.com

Model / Area: 1 x Vulcan S25 for a small stirrer
2 x Vulcan S500 for the cooling water systems

Installed by: Chuc Hien Dat



2 x S500 were installed outdoor, the impulse bands were well protected from rain.

Before Vulcan

Many scales were in the piping systems, glass stirrers and the cooling towers. The client had to change the stirrers every year.

Test Vulcan S25 for 3 months

Vulcan S25 were installed as a test for a small stirrer for 3 months, and the scales in the paddle have been greatly reduced. Thus, the client purchased 2 x Vulcan S500 to treat the cooling water systems.



Without Vulcan, scale and rust were very hard.



After installing Vulcan S25 for 2 months, scale and rust have been softer and muddy.



Scale and rust were dissolved like mud that can pass through 0.5 mm strainer.



Installation Details

Location: Marigot Vietnam LLC
(A company of Swarovski Group)
www.swarovski.com

Area:

- Cooling towers
- Process water
- Water supply

Model:

- 6 x Vulcan S500
- 1 x Vulcan S10
- 3 x Vulcan S25
- 2 x Vulcan S100
- 2 x Vulcan S500

Installed by: Chuc Hien Dat

Before Vulcan

1. Cooling towers: chemical dosing was necessary.
2. Process water pipes: cleaned every 3 months by chemical.

Vulcan Effect

1. Cooling tower and chiller system: after Vulcan S500 has been installed for 1 year, the condenser approach temperature < 2°.
2. Cooling tower: after installing Vulcan, we still keep the chemical dosing system and check the water monthly. We reduce chemicals every month. After 6 months with Vulcan, the chemicals have been greatly reduced more than 80%.
3. Process water pipes: no need to clean every 3 months. The client has never cleaned by far with Vulcan.



S500 for the chiller



Impulse bands covered by pipe insulation



S10 for the process water pipe



S25 and S100 for the water supply



V5000 for the process water pipes



S500 for the cooling towers

SWAROVSKI

is a crystal producer headquartered in Austria. Swarovski has been a family-owned business since it was founded in 1895 by Daniel Swarovski.

Marigot Vietnam LLC

is part of the Swarovski Crystal Business, which represents the largest area of business for the Swarovski Group. Marigot Vietnam LLC manufactures jewelry and fashion accessories.






Installation Details

Location: A car engine manufacturing factory,
Hyundai Motor Ulsan

Area: A cold water circulation pipeline for the cooling tower and the induction hardening machine

Pipe size: 100 mm

Model:  Vulcan S25

Installer: Vulcan-Korea team

Scale Problems

1. Scale problems in the pipelines and the induction hardening machine.
2. There are 9 secondary small pipes, they had to be cleaned manually every 2-3 months.



There are 9 secondary small pipes with water meters. These meters were installed to make sure a stable flow rate. If the flow rate goes down, it would cause a problem of the induction hardening machine. Therefore, the pipes had to be cleaned manually every 2-3 months.

Vulcan Effect

Installation of a Vulcan S25 unit:
May 21st, 2018.

Note: scale was not manually removed before the Vulcan was fitted on source pipe (see photo).

Examination of secondary piping:
November 21st, 2018

1. Since Vulcan S25 was installed, the Hyundai Engineering Team has stopped the regular manual cleaning process.

Observation: the flow rate with the Vulcan unit is now even higher than immediately after previous manual cleaning had been done.

2. After Vulcan S25 had been installed for 6 months, the secondary pipes were opened: scale that had been left in piping had disappeared and all 9 secondary pipes had become clean (see photo).

Observation: Biofilms in the cooling tower had disappeared since the Vulcan unit was installed.



Vulcan S25 was installed around 50 meter before the induction hardening machine.



First inspection:
May 21, 2018.

Inside of a secondary small pipe, before Vulcan S25 was installed.



Last inspection:
November 21, 2018.


After 6 months with Vulcan treatment: the pipe is free of scale.



Installation Details

Location: Chrysler transmission plant
in Kokomo, Indiana
www.chrysler.com

Area: High pressure wash station

Model:  36 x Vulcan S25

Installed by: Salt-Free Water Systems LLC

Annual Cost Savings

High pressure DeBurr/Washer: 100 gpm @
1000 psi water & soluble oil. The annual cost
savings = **\$15,000 per Machine/Year**



Vulcan S25 was installed on the high pressure
wash station in the Chrysler ITP 2 plant.

Vulcan Effect

Chrysler has had the S25 installed on the high
pressure wash station for 3 weeks.

Before the Vulcan was installed, there would be a
12mm calcium buildup in the nozzle by this time
and they would exchange it with one that had been
acid cleaned.

The maintenance man held the cleaned one in one
hand & the one he had just removed, in the other
hand. He was showing them to an engineer and
held out the cleaned nozzle and said he was going
to install it on the wash station - The engineer said
"Why would you install the dirty nozzle instead of the
clean one!" Everyone was amazed - 35 more Vulcan
S25 were ordered after this test.

Screen and nozzle from high pressure deburr machine indiana transmission plant

After 3 weeks normal
conditions



After 3 weeks with
Vulcan S25 installed



Vulcan results: S25 has been installed for 3 weeks.



Beauty Star



Beauty Star Co., Ltd.

Beauty Star Co., Ltd. is a state-owned enterprise that produces plastic packaging boxes, cosmetic packaging boxes and other injection molding products. It also cooperates for years with Wrigley Company, SK2, Blue Moon Industry and many other famous enterprises.

Installation details

Model: S150

Location: On the pipe of the dust-free workshop

Purpose: To solve the scaling problems of the injection molding machine

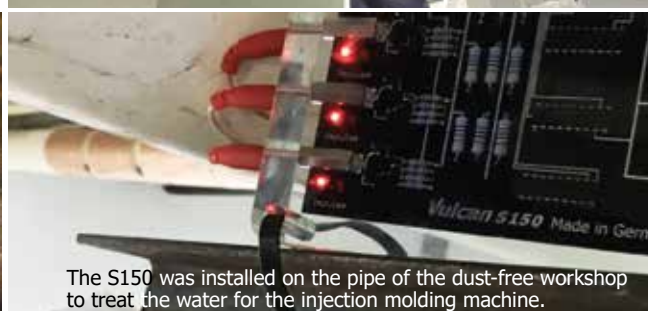
Installed by: Xinriyuan Company

Before Vulcan was installed:

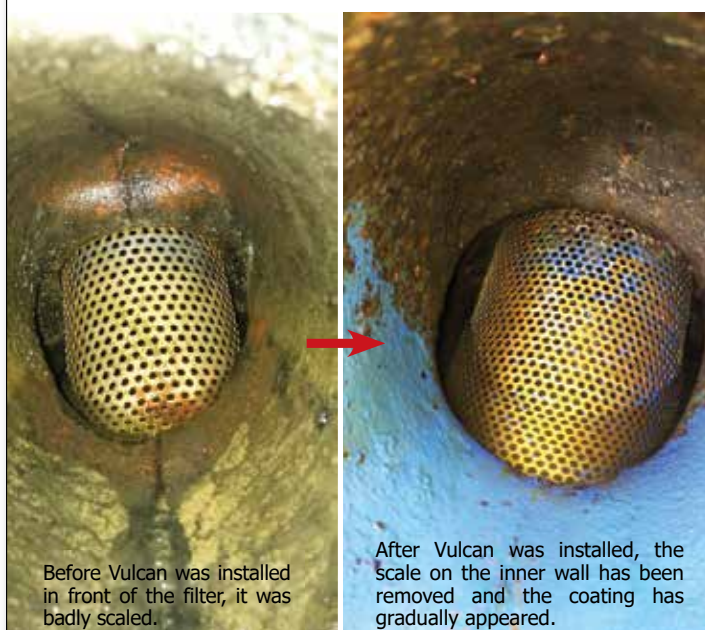
The heat exchanger and the pipe were badly scaled.

6 months after Vulcan was installed:

- When we opened the valve of the heat exchanger, we noticed that a lot of scale had disappeared
- The chiller and the cooling tower stay clean
- The "small holes" of the injection molding machine have become very clean, when they were blocked before, and the corrosion on the valve has gradually disappeared.

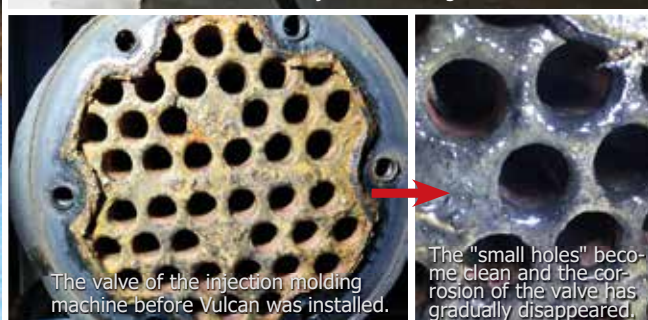


The S150 was installed on the pipe of the dust-free workshop to treat the water for the injection molding machine.



Before Vulcan was installed in front of the filter, it was badly scaled.

After Vulcan was installed, the scale on the inner wall has been removed and the coating has gradually appeared.





The valve of the injection molding machine before Vulcan was installed.

The "small holes" become clean and the corrosion of the valve has gradually disappeared.



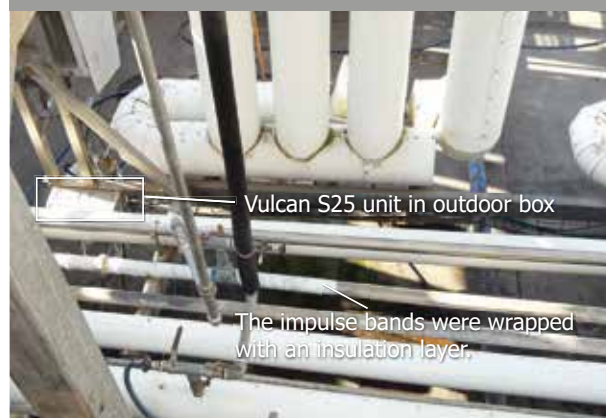
Installation details

- Location:** The ice cream factory of Nestlé
Kiryat Malachi, Israel
froneri.co.il
- Model/area:**  S25 for the hot water tank.
 S10 for the CIP (cleaning-in-place machines).
- Problem:** Very hard scale problems needed constant acids treatment.
- Result:** Due to the excellent results from Vulcan S25 running for 3 years, Vulcan S10 was introduced to solve the scale problems from the hot water piping in the CIP system.
- Installed by:** EYE-IN ELECTRONICS
www.eye-in-electronics.co.il



Nestlé is a Swiss multinational food and drink processing conglomerate corporation headquartered in Switzerland. It is the largest food company in the world.

Vulcan S25 treats the hot water tank



Hot water tank



Vulcan S10 treats the cleaning-in-place machines




Without Vulcan, the hot water pipe was blocked and the production had to be stopped to replace it. The Vulcan S10 was installed on the supply pipe and solved the problem.



The container looks shiny and clean inside and outside. The filters at the entrance also stay clean. No more extra treatment since then.




Installation 1

Location: Before the heat exchanger of the first cooling water system
 Pipe size: 80 mm
 Model:  S25
 Result: After 2 months, the heat exchanger was opened. It was found that the scale on the wall of the heat exchanger became muddy and easy to clean.



Installation 2

Location: Before the heat exchanger of the second cooling water system
 Pipe size: 100 mm
 Model:  S100
 Result: The water cooling system keeps running stably. It is not necessary to clean the scale every 2 months like before anymore.



Without Vulcan



Before installing Vulcan, the scale was very thick and hard in the heat exchanger tubes.

After installing Vulcan for 2 months



The scale becomes soft and muddy.



Installation details

Model:  Vulcan 5000

Location: Coca-Cola Factory
Marrakech, Morocco

Area: the water inlet of the water recycling room

Pipe: 2", stainless steel pipe

After Vulcan installation:

1. Two weeks after Vulcan was installed, lots of scale deposits had disappeared in the pipe.
2. 48 hours after Vulcan was installed, the filter still stays clean.
3. Less maintenance.



The Coca-Cola factory in Marrakech, Morocco



Before Vulcan installation:
the pipe was full of scale deposits.



2 weeks after Vulcan was installed, scale had been softer and fallen out.



Vulcan 5000 was installed on the water inlet of the water recycling room.



Without Vulcan, the filter was quickly stuck by scale deposits, and it had to be changed every 48 hours.




48 hours after Vulcan was installed, the filter still stays clean.



INSTALLATION DETAILS

Location: Toray Industries, Inc
Gyeongbuk, Korea

Installer: DAWO INT Co., Ltd.

Model:  S25

Pipe size: 100 mm

Toray Group

Toray Industries produce, process and sell the following products: Fibers and textiles, plastics and chemicals, IT-related products, carbon fiber composite materials, environment and engineering products and pharmaceuticals and medical devices.

SCALE PROBLEM AND APPLICATION

1. Scale problem on the plate heat exchanger
2. Regular (every 2-3 months) chemical cleaning of the pipes and heat exchangers



Vulcan S25 installed at Toray Industries



Before – without Vulcan




After 3 months – with Vulcan treatment.
Up to now the installed pipeline needed no cleaning.


Suining New Oasis Printing & Dyeing Factory

Installation details

Location: Suining New Oasis Printing & Dyeing Co. Ltd
www.xlztex.com

Model/Area:  S10 x 2 for pre-dyeing system and post-dyeing system

 S25 x 1 for water filtration of alkali recovery system

 S100 x 1 for the sludge dewatering system

Result:

1. Saves a lot of water treatment costs
2. Reduces significantly the use of filter cloth (cost)
3. Reduces the workload for workers to fight against scale

Installed by: A Fei Te

Vulcan Effect



Before

Before Vulcan was installed, the pipe was scaled and rusty.



After 3 months

The outer rust had been fallen off completely.



Vulcan S25 outdoor installation



Vulcan S100 was installed in the sewage room to treat the sludge dewatering machine.



After 1 month

After Vulcan had been installed for 1 month, the scale was softened and falling off.



DATACENTER

AUTOMOTIVE

SERVERS & STORAGE

AIOT

EMBEDDED

PROFESSIONAL

SMART BUILDING

Installation details

Location: MITAC Holdings Corp. (Kunshan)
www.mitac.com

Model/Area: **1 x S500, 7 x S250** were installed to treat air conditioning systems

2 x S50, 4 x S25, 10 x S10 were installed to treat hot water systems (boilers) in the dormitory

- Problems:
1. Air-conditioning systems had serious scaling problems, and the heat exchange efficiency had been reduced.
 2. The silica on the cooling tower surface was difficult to remove and the maintenance cost was too high.
 3. The inside pipelines were rusted and it was not possible to use too much chemical.
 4. The hot water flow in the dormitory was low, and the water was often yellow.

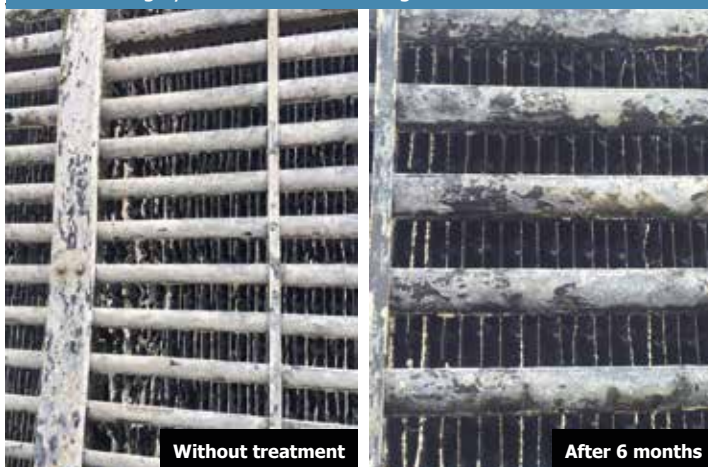
Installed by: Xinriyuan Company



Vulcan was installed to treat the air conditioning systems.

Vulcan effect in the factory — before and after

Cooling tower fins: the silica (SiO_2) which was usually accumulated in the fins has disappeared; the energy consumption of the air conditioning systems and the cleaning effort have been reduced.



Vulcan effect in the dormitory — before and after

Pump



Valve



Cooling tower valve: large amount of sludge and scale have been gradually reduced.



Filter



Pipe fittings in the office: they were seriously corroded, now the rust and mud on the inner wall have gradually disappeared.





Holcim Kien Luong, Vietnam



About Holcim cement factory

Holcim is one of the world's leading suppliers of cement and aggregates, and Holcim Kien Luong is the biggest cement factory in Vietnam.

The factory has problems with hard water in chiller, grinder and water supply pipe. They planned to spend nearly 400,000 USD to build and buy chemical systems to solve the problems. However, after installing Vulcan units, all the problems are solved with only 30,000 USD. This is the best investment!

Before Vulcan installation:

- scale deposits in oil heat exchanger
- oil temperature >50°C: very high
- to clean every month
- heat exchanger has corrosion
- scale deposits clog the pipe

Installed Vulcan models:



- 2 x Vulcan S250
- 1 x Vulcan S100
- 1 x Vulcan 5000

Installation locations:

- the main water supply for the cooling tower
- the cooling tower for the big grinder
- the cooling tower for the small grinder

Purpose:

- clean scale deposits
- prevent new scale
- reduce maintenance costs
- replace chemical dosing and softener systems

After Vulcan installation:

- oil heat exchanger is clean
- temperature is stable at 37°C – 40°C
- no need to stop machines to clean anymore
- save 7% energy consumption at grinders



Heat exchanger before Vulcan installation



Heat exchanger after 2 months Vulcan installation



Vulcan S250



Vulcan S250

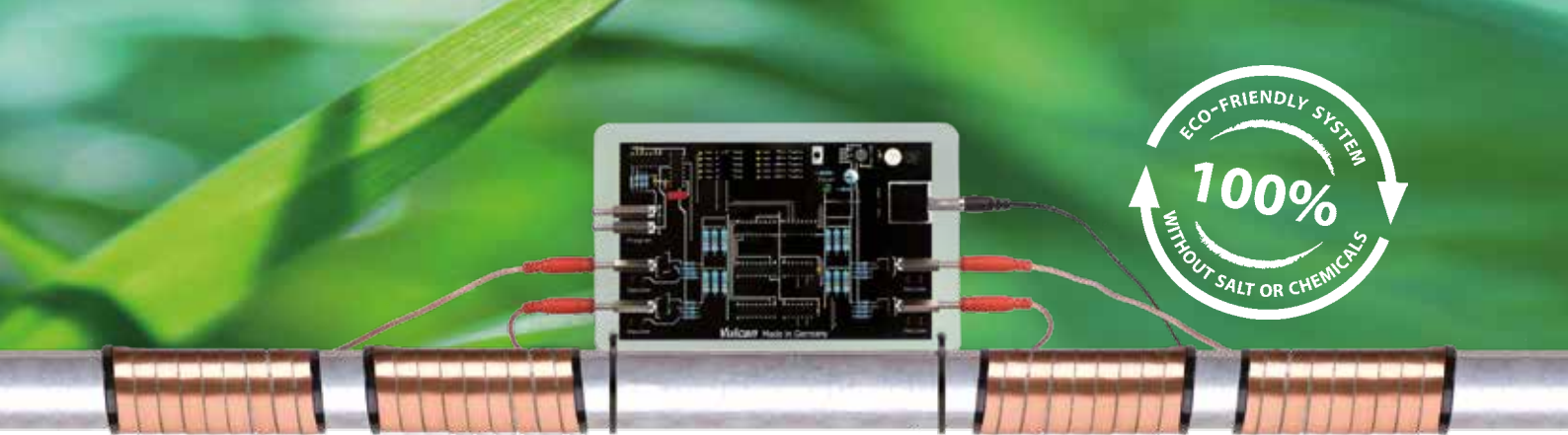


Vulcan S100



Vulcan 5000





HUANENG POWER INTERNATIONAL
DALIAN POWER PLANT

Installation details

Location: Huaneng Dalian power plant

Area: Inlet water main of cooling tower

Model: **Vulcan S100**

Installed by: Jiayifang

Before Vulcan:

The circulating cooling water used in the power plant contains lots of calcium carbonate and magnesium carbonate so that the cooling tower was very fouled and formed many hard scale deposits. Summer is the season to run the cooling system, and the warning bell would ring twice a month during the period. The workers had to shut down the machines and use chemical agents for cleaning and maintenance, which was extremely inconvenience, resulting in increased maintenance and labour costs and even a huge waste of water.

Vulcan Effect:

After installing Vulcan for 1 month, the scale in the cooling tower was dissolved, and the turbid water turned into more clear; after 2 months with Vulcan, the scale was further dissolved, and we could see the bottom of the water tray. Before Vulcan, the cooling tower should be cleaned twice a month. After installing Vulcan, the warning bell no longer rings. The cooling tower runs normally and there is no need to stop the machine to clean the scale.

Huaneng Power International Inc. was established in 1994 administrated by the State Council of the People's Republic of China. It is one of the five largest power producers in China. It engages in the development, construction and operation of large power plants.

Vulcan S100 was installed on the inlet water main of cooling tower in Huaneng Dalian power. The pipe diameter is 150 mm and the material is steel.

www.vulcan-jiayifang.com

Installation details

Location: MPICO Co., Ltd.
www.mpico.kr

Model: **Vulcan S10**

Area: Injection plant pipeline

Purpose: To stop chemical dosing and use a green solution to prevent scale

Installed by: Vulcan-Korea team

MPICO

Founded in 2008, MPICO mainly develops lightweight products, such as heat-resistant PET, wipers, electrical insulators, various brake devices, and also produces safety products that meet the requirements for vehicle fuel efficiency and performance improvement.

Vulcan S10

Since Vulcan S10 was installed, the regular chemical cleaning process has been stopped.

Small heating tank — before and after

Before

Scale was not removed before Vulcan S10 was installed.

After 4 months

Scale has been reduced and become muddy. The MPICO engineers are very satisfied with the results and will install Vulcan products for another factory.

www.vulcan-korea.com

SWAROVSKI



CHRYSLER



Coca-Cola



mondi



DAIMLER BENZ

HYUNDAI

K water

Nestle

KOMETA

TDK

BD



HITACHI
Inspire the Next



Holcim

Ranee
ĐẦU AN CAO CẤP TỪ CÀ

DANONE

Fazer

MITAC



NSG GROUP



TORAY

SINOPEC SHENGLI OILFIELD

1905 延长石油
YANCHANG PETROLEUM

中国移动
China Mobile

THK

AVIGNON CERAMIC

YUNNAN SALT INDUSTRY

BIGARD
Homemade preserves